

IMPORTANT NOTES ON FITTING YOUR 180SX-SR20 ADAPTOR

Turbosmart recommends that your Blow Off Valve (BOV) and Adaptor kit is fitted by an appropriately qualified technician.

ADAPTOR KIT CONTENTS

Please check that the following items have been provided in your 180SX-SR20 Adaptor Kit.

Quantity	Description	Use
1	180SX SR20 Cross-over Pipe	Joining pipe from intercooler to turbo
2	70mm hose clamps	Secures SR20 Adaptor to factory pipes
1	Pre-assembled tee-piece and Silicon hose assembly	Connects to the intake manifold nipple, Turbosmart BOV and existing factory boost/vacuum line
1	5mm spring clamp	Secures the 5mm Silicon hose over the Turbosmart BOV
1	6mm hose clamp	Secures the 6mm Silicon hose onto the intake manifold nipple
2	25mm Blanking Plug	To blank off the factory BOV return hose
4	32mm Hose Clamps	To secure the blanking-plugs

Note: The 180SX-SR20 Adaptor readily accepts the following Turbosmart BOVs:

Blow Off Valve Name	Part No.
Blow-off Valve - Vee Port	FG-BOV-002VP
Blow-off Valve - Supersonic	FG-BOV-003SS
Blow-off Valve - Megasonic	FG-BOV-003MS

To install a Dual Port or Plumb Back BOV, fabrication will be required to connect the plumb-back fitting to the intake.

FITTING YOUR BOV 180SX-SR20 ADAPTOR

Note: Please thoroughly read and understand both these instructions and the fitting instructions supplied with your BOV before commencing this installation.

Step 1. Undo the hose clamps on the factory crossover pipe.



Step 2. Remove the factory pipe.



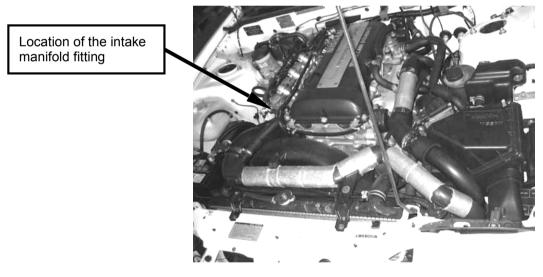
Step 3. Insert the SR20 Adaptor between the enginemanifold pipe and the intercooler pipe.



Step 4. Use the 70mm new hose clamps supplied to secure the factory hoses to the SR20 Adaptor pipe. Tighten the hose clamps with a 7mm socket or screwdriver.



Step 5. Locate the intake manifold fitting connected to the factory boost/vacuum line. It is on the left hand side of the engine bay. Remove the factory boost/vacuum line to show the intake manifold fitting.

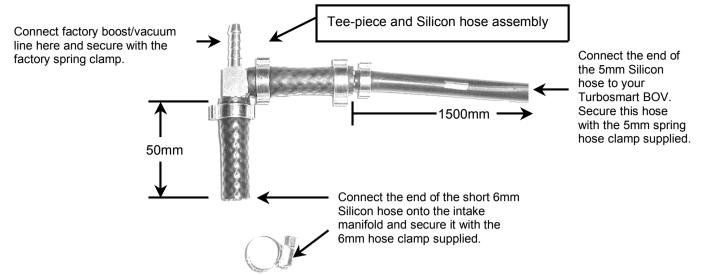


Step 6. Connect the Pre-assembled tee-piece and silicon hose assembly as shown in the diagram below:

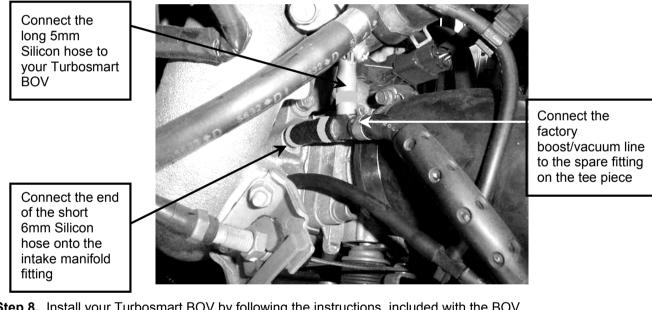


PART NUMBER FG-ADM-180SXSR

SILVIA / 180SX-SR20 BLOW-OFF VALVE ADAPTOR INSTRUCTIONS







Step 8. Install your Turbosmart BOV by following the instructions, included with the BOV.

Connect the 5mm Silicon hose to the BOV and secure it with the 5mm spring clamp supplied





Head Office: Turbosmart Pty Limited, PO Box 264 Croydon, NSW, 2132 Australia USA Office: Turbosmart USA, 1185 Park Center Drive, Suite Q, Vista CA 92081 USA Ph: +61(2) 9798 2866 Ph: (760) 727 7610

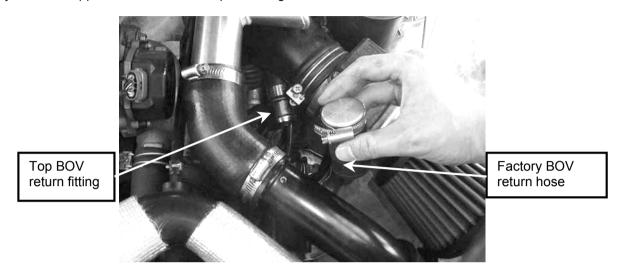
Fax: +61 (2) 9798 2826 Fax: (760) 727 7963

Email: info@turbosmart.com.au Email: sales@turbosmartusa.com

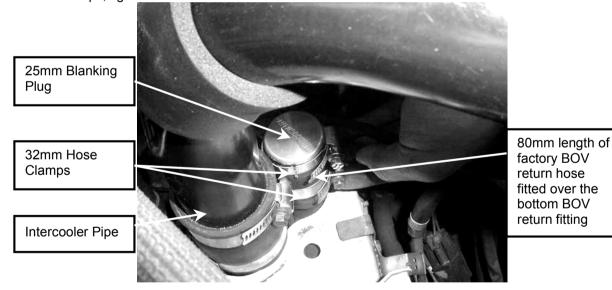




Step 9. This instruction is based on leaving the factory BOV fitted, as it is located inside the inner guard and is difficult to remove. Instead we recommend leaving it installed and isolating it from the engine, as follows. Running under and parallel to the SR20 Adaptor is the factory BOV return hose. You will need to remove this pipe and blank off both ends. First take out the factory BOV return hose and cut a small length to make a blanking assembly. Fit a 25mm blanking plug into this small hose and fit it over the return pipe fitting in the intake. Secure the blanking assembly with the supplied 32mm hose clamps, then tighten with a 7mm socket or screwdriver.



Step 10. Cut another small length of the factory BOV return hose and fit the other supplied blanking plug. Now fit this over the lower hose fitting located next to the intercooler pipe. Secure the blanking assembly with the supplied 32mm hose clamps, tighten with a 7mm socket or screwdriver.



TROUBLE SHOOTING

The following points should be checked if you find that your engine is dipping below normal idle, stalling or if the BOV is functioning poorly. Please note the following checks will cure 99% of problems experienced with fitting your BOV.

- Check that the O-ring on the base of the BOV is fitted correctly and is in good condition.
- Ensure that the BOV grub screws and lock-nuts are tightened on the adaptor.
- Ensure the 50-70mm hose clamp is tightened over the engine pipe and adaptor.
- Ensure the 50-70mm hose clamp is tightened over the intercooler pipe and adaptor.
- Check the 25mm Blanks are fitted in the plumb-back hose and secured with the 20-32mm hose clamps supplied.
- Re-adjust the setting of your BOV. Please refer to your BOV fitting instructions for further information.





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Service: After the warranty period has expired, repair service is charged based on a minimum and maximum charge rate. (Contact Customer Service for current rate).

Returns: When returning a Turbosmart product for repair, it must be accompanied by a completed Customer Warranty Form and RMA number. To access this form please go to our website <u>www.turbosmartonline.com</u> and you will find it on the Downloads page.

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